

# AFCONA - 4016



## Chemical Composition

Modified polyurethane polymer.

## Product general description

Polymeric dispersant mainly for inorganic pigments and some organic pigments.

## Product Properties:

AFCONA-4016 is a polymeric dispersant principally developed for stabilizing inorganic pigments like TiO<sub>2</sub>, Iron oxides and matting agents. It could also stabilize organic pigments and the performance is better than AFCONA – 4010 or AFCONA 4009 in organic and carbon black. It can be used in almost all solvent-based coating systems due to its very good compatibility with almost all resins.

The special properties and recommended systems for AFCONA – 4016 as below:

- 1) Due to its lower price comparing to AFCONA – 4050, AFCONA – 4016 are often used in price sensitive systems like drum paint, NC and unsaturated polyester.
- 2) AFCONA – 4016 also has good compatibility with CAB and Thermoplastic acrylic. Thus also suitable for refinish paint where price is a concern. However for this system our AFCONA – 4200 or AFCONA – 4077 are much better choices.
- 3) AFCONA – 4016 can be used as co-grinding dispersant in mill bases. It also can act as post adding additive for correction of flooding and floating effects.
- 4) AFCONA-4016 has been developed as a general dispersing agent for all solvent-based paints from high performance industrial coatings to normal decorative paints. It has very good pigment stability performance on inorganic pigments and some selected organic pigments.

Note: AFCONA – 4016 will become slightly hazy at temperature 5°C and below, heat up and well mixed. This will not influence the quality.

## Product Specification

Non-volatile matter	49 - 54% (150°C,0.5h)
Solvent	PMA/BAC/Alkylbenzene
Density	0.96-1.00 mg/cm <sup>3</sup> (20°C)
Acid Value	16 - 32 mg KOH/g
Amine Value	8 - 14 mg KOH/g
Flash point	43°C
Gardner Color	Max.5
Appearance	Clear to slightly hazy, yellow liquid (25°C)

## Addition and dosage

Calculation method for the required amount of AFCONA-4016 on pigment:

TiO <sub>2</sub> :	2 - 4%
Other inorganic pigments :	5 - 10%
Organic pigments :	20 - 40%
Carbon blacks :	30 - 60%

However the optimum dosage will be 1% in total formulation.

## Incorporation

AFCONA-4016 should be incorporated in the mill base before adding the pigments.

## Storage

AFCONA-4016 should be stored in a cool dry place. When kept in an original unopened container, it will keep up to 5 years from the date of manufacture. The expiry date is indicated on the container.

## Packaging

25kg and 200 kg non-returnable containers

AFCONA ADDITIVES

Web Site : [www.afcona.com](http://www.afcona.com)

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This version replaces all previous ones.